

# HP Jet Fusion 3D 4210 Printing Solution



**Accelerate your business' transformation to industrial-scale 3D manufacturing**



## **Unlock 3D manufacturing-scale economics with the HP Jet Fusion 3D 4210 Printing Solution. Start producing engineering-grade parts—now at up to 65% lower cost<sup>1</sup> and up to 10 times faster.<sup>2</sup>**

### **Breakthrough economics for production runs<sup>1</sup>**

- Achieve up to 65% lower cost-per-part<sup>1</sup>—high-volume 3D production is now truly economically viable
- Discover a world of new high-volume applications, made possible with HP Multi Jet Fusion technology
- Best balance between economics and part quality, with industry-leading surplus powder reusability<sup>3</sup>

### **Superior,<sup>4</sup> consistent part quality**

- Get extreme dimensional accuracy and fine detail,<sup>4</sup> enabled by HP's unique Multi-Agent printing process
- Produce truly functional parts with optimal mechanical properties<sup>5</sup>—up to 10 times faster<sup>2</sup>
- Predictable and reliable final printed parts that match your design<sup>4</sup>
- Access new future materials and applications with the HP Multi Jet Fusion Open Platform

### **Breakthrough productivity for manufacturing environments**

- Produce more parts per day with minimal intervention, continuous printing, and fast cooling<sup>6</sup>
- Streamline your workflow with HP's automated materials mixing and Processing Station
- Cleaner experience with an enclosed Processing Station and materials not classified as hazardous<sup>7</sup>
- Plan production times more accurately and predictably to help increase your overall operational efficiency

## Ordering information

<b>HP Jet Fusion 3D 4210 Printing Solution</b>		
<b>Printer</b>	2YG73A	HP Jet Fusion 3D 4210 Printer
<b>Accessories</b>	2YG74A	HP Jet Fusion 3D 4210 Processing Station with Fast Cooling <sup>6</sup>
	3CY33A	HP Jet Fusion 3D 4210 Material Loading Kit
	3FW24A	HP Jet Fusion 3D Material Loading 3 units Bundle
	M0P45C	HP Jet Fusion 4210 3D Build Unit
	M0P54B	HP Jet Fusion 3D External Tank 5 units Bundle
	M0P54D	HP Jet Fusion 3D External Tank Starter Kit
<b>Original HP Printheads</b>	F9K08A	HP 3D600 Printhead
	V1Q77A	HP 3D710 Printhead
<b>Original HP Agents</b>	V1Q60A	HP 3D600 3L Fusing Agent
	V1Q61A	HP 3D600 3L Detailing Agent
	V1Q63A	HP 3D700 5L Fusing Agent
	V1Q64A	HP 3D700 5L Detailing Agent
	V1Q78A	HP 3D710 5L Fusing Agent
	V1Q79A	HP 3D710 5L Detailing Agent
<b>Other supplies</b>	V1Q66A	HP 3D600 Cleaning Roll
<b>Original HP 3D materials</b>	V1R10A	HP 3D High Reusability PA 12 30L (13 kg) <sup>8</sup>
	V1R16A	HP 3D High Reusability PA 12 300L (130 kg) <sup>8</sup>
	V1R20A	HP 3D High Reusability PA 12 1400L (600 kg) <sup>8</sup>
	V1R12A	HP 3D High Reusability PA 11 30L (14 kg) <sup>8</sup>
	V1R18A	HP 3D High Reusability PA 11 300L (140 kg) <sup>8</sup>
	V1R11A	HP 3D High Reusability PA 12 Glass Beads 30L (15 kg) <sup>8</sup>
	V1R22A	HP 3D High Reusability PA 12 Glass Beads 300L (150 kg) <sup>8</sup>
	V1R23A	HP 3D High Reusability PA 12 Glass Beads 1400L (700 kg) <sup>8</sup>
<b>Certified HP 3D materials</b>	EVNV1R14A	VESTOSINT® 3D Z2773 PA 12 30L (14 kg) <sup>8</sup>
	EVNV1R17A	VESTOSINT® 3D Z2773 PA 12 300L (140 kg) <sup>8</sup>
<b>HP 3D Services</b>	U9EJ8E	HP Installation w/Introduction to Basic Operation Service for HP Jet Fusion 3D Printer
	U9EL9E	HP Installation w/Introduction to Basic Operation SVC for HP Jet Fusion 3D Processing Station with FC
	U9HQ4E	Ramp up Care Pack for HP Jet Fusion 3D Solution
	1MZ23B	HP 3D Printer Initial Maintenance Kit
	1MZ24A	HP 3D Printer Yearly Maintenance Kit
	1MZ25B	HP 3D Post Processing Maintenance Kit
	U9EK7E	HP Advanced Operation Training Service for Jet Fusion 3D Printer (HP Training Center)
	U9VP8E	HP 3 year NBD* Onsite Hardware Support with DMR**
	U9EQ8E	HP 3 year NBD* Onsite Build Unit Support
	U9EM5E	HP 3 year NBD* Onsite Support for Processing Station with Fast Cooling

\* Next Business Day

\*\* Defective Media Retention

# Technical specifications

## HP Jet Fusion 3D 4210 Printer

<b>Printer</b>	Technology	HP Multi Jet Fusion technology
<b>performance</b>	Effective building volume	380 x 284 x 380 mm (15 x 11.2 x 15 in)
	Building speed	4115 cm <sup>3</sup> /hr (251 in <sup>3</sup> /hr) <sup>9</sup>
	Layer thickness	0.08 mm (0.003 in)
	Print resolution (x, y)	1200 dpi
<b>Dimensions (w x d x h)</b>	Printer	2210 x 1200 x 1448 mm (87 x 47 x 57 in)
	Shipping	2300 x 1325 x 2068 mm (91 x 52 x 81 in)
	Operating area	3700 x 3700 x 2500 mm (146 x 146 x 99 in)
<b>Weight</b>	Printer	750 kg (1653 lb)
	Shipping	945 kg (2083 lb)
<b>Network<sup>10</sup></b>	Gigabit Ethernet (10/100/1000Base-T), supporting the following standards: TCP/IP, DHCP (IPv4 only), TLS/SSL	
<b>Hard disk</b>	HDD 1TB (AES-256 encrypted, disk wipe DoD 5520M) & SSD 500GB (AES-256 encrypted)	
<b>Software</b>	Included software	HP SmartStream 3D Build Manager, HP SmartStream 3D Command Center
	Supported file formats	3MF, STL
	Certified third-party software	Autodesk® Netfabb® Engine for HP, Materialise Magics with Materialise Build Processor for HP Multi Jet Fusion, Siemens NX AM for HP Multi Jet Fusion
<b>Power</b>	Consumption	9 to 11 kW (typical)
	Requirements	Input voltage three phase 380-415 V (line-to-line), 30 A max, 50/60 Hz / 200-240 V (line-to-line), 48 A max, 50/60Hz
<b>Certification</b>	Safety	IEC 60950-1+A1+A2 compliant; United States and Canada (UL listed); EU (LVD and MD compliant, EN60950-1, EN12100-1, EN60204- 1, and EN1010)
	Electromagnetic	Compliant with Class A requirements, including: USA (FCC rules), Canada (ICES), EU (EMC Directive), Australia (ACMA), New Zealand (RSM)
	Environmental	REACH
<b>Warranty &amp; Service coverage included</b>	Three-months limited hardware warranty	

## HP Jet Fusion 4210 Processing Station with Fast Cooling<sup>6</sup>

<b>Features</b>	Automated mixing, sieving, and loading; semi-manual unpacking; fast cooling; <sup>6</sup> external storage tank; 2 material loading tanks; compatible with high-capacity material cartridges	
<b>Dimensions (w x d x h)</b>	Processing Station with Fast Cooling <sup>6</sup>	3121 x 1571 x 2400 mm (122.9 x 61.9 x 94.5 in)
	Shipping	3499 x 1176 x 2180 mm (137.8 x 46.3 x 85.8 in)
	Operating area	3321 x 3071 x 2500 mm (130.7 x 120.9 x 99 in)
<b>Weight</b>	Processing Station with Fast Cooling <sup>6</sup>	480 kg (1058 lb)
	Loaded	810 kg (1786 lb)
	Shipping	620 kg (1367 lb)
<b>Power</b>	Consumption	2.6 kW (typical)
	Requirements	Input voltage single phase 200-240 V (line-to-line), 19 A max, 50/60Hz or 220 - 240 V (line-to-neutral), 14 A max, 50Hz
<b>Certification</b>	Safety	UL 2011, UL508A, NFPA, C22.2 NO. 13-14 compliant; United States and Canada (UL listed); EU (MD compliant, EN 60204-1, EN 12100-1 and EN 1010)
	Electromagnetic	Compliant with Class A requirements, including: USA (FCC rules), Canada (ICES), EU (EMC Directive), Australia (ACMA), New Zealand (RSM)
	Environmental	REACH
<b>Warranty &amp; Service coverage included</b>	Three-months limited hardware warranty	

### Eco Highlights



- Powders or agents are not classified as hazardous<sup>7</sup>
- Cleaner, more comfortable workplace—enclosed printing system, and automatic powder management<sup>7</sup>
- Minimizes waste due to industry-leading reusability of powder<sup>11</sup>
- Take-back program for printheads<sup>12</sup>

Find out more about HP sustainable solutions at [hp.com/ecosolutions](http://hp.com/ecosolutions)

For more information, please visit  
[hp.com/go/JetFusion3Dsolutions](http://hp.com/go/JetFusion3Dsolutions)



- Based on internal testing and public data, HP Jet Fusion 3D 4210 Printing Solution average printing cost-per-part is 65% lower versus the average cost of comparable fused deposition modeling (FDM) and selective laser sintering (SLS) printer solutions from \$100,000 USD to \$300,000 USD on market as of April, 2016 and is 50% lower versus the average cost of comparable SLS printer solutions for \$300,000 USD to \$450,000 USD. Cost analysis based on: standard solution configuration price, supplies price, and maintenance costs recommended by manufacturer. Cost criteria: printing 1.4 full build chambers of parts per day/5 days per week over 1 year of 30-gram parts at 10% packing density on fast print mode using HP 3D High Reusability PA 12 material, and the powder reusability ratio recommended by manufacturer.
- Based on internal testing and simulation, HP Jet Fusion 3D average printing time is up to 10 times faster than average printing time of comparable fused deposition modeling (FDM) and selective laser sintering (SLS) printer solutions from \$100,000 USD to \$300,000 USD on market as of April, 2016. Testing variables for the HP Jet Fusion 4210/4200/3200 Printing Solutions: Part quantity: 1 full build chamber of parts from HP Jet Fusion 3D at 20% of packing density versus same number of parts on above-mentioned competitive devices; Part size: 30 grams; Layer thickness: 0.08 mm/0.003 inches.
- Industry-leading surplus powder reusability based on using HP 3D High Reusability PA 12 at recommended packing densities and compared to selective laser sintering (SLS) technology, offers excellent reusability without sacrificing mechanical performance. Tested according to ASTM D638 and MFI test using HDT at different loads with a 3D scanner for dimensional stability. Testing monitored using statistical process controls. Liters refers to the materials container size and not the actual materials volume. Materials are measured in kilograms.
- Based on HP's unique Multi-Agent printing process. Extreme dimensional accuracy and fine detail within allowable margin of error. Based on dimensional accuracy of ±0.2 mm/0.008 inches for parts under 100 mm/3.94 inches and 0.2% for parts over 100 mm/3.94 inches, using HP 3D High Reusability PA 12 material, measured after sandblasting. See [hp.com/go/3Dmaterials](http://hp.com/go/3Dmaterials) for more information on materials specifications.
- Based on the following mechanical properties: Tensile strength at 48 MPa (XYZ), Modulus at 1700

- 1800 MPa (XYZ). ASTM standard tests with HP 3D High Reusability PA 12 material. See [hp.com/go/3Dmaterials](http://hp.com/go/3Dmaterials) for more information on materials specifications.
- Fast Cooling is enabled by HP Jet Fusion 3D Processing Station with Fast Cooling. HP Jet Fusion 3D Processing Station with Fast Cooling accelerates parts cooling time vs recommended manufacturer time of selective laser sintering (SLS) printer solutions from \$100,000 USD to \$450,000 USD, as tested in April, 2016. Fused deposition modeling (FDM) not applicable. Continuous printing requires an additional HP Jet Fusion 3D Build Unit (standard printer configuration includes one HP Jet Fusion 3D Build Unit).
- Compared to manual print retrieval process used by other powder-based technologies. The term "cleaner" does not refer to any indoor air quality requirements and/or consider related air quality regulations or testing that may be applicable. The HP powder and agents do not meet the criteria for classification as hazardous according to Regulation (EC) 1272/2008 as amended.
- Liters refers to the materials container size and not the actual materials volume. Materials are measured in kilograms.
- Based on 0.08-mm (0.003-in) layer thickness and 7.55 sec/layer.
- The HP Jet Fusion 3D Printing Solution should be connected to the HP Cloud in order to enable the correct functioning of the printer and to offer better support.
- HP Jet Fusion 3D printing solutions using HP 3D High Reusability PA 12 and HP 3D High Reusability PA 11 provide 80% post-production surplus powder reusability, producing functional parts batch after batch. For testing, material is aged in real printing conditions and powder is tracked by generations (worst case for recyclability). Parts are then made from each generation and tested for mechanical properties and accuracy.
- Printing supplies eligible for recycling vary by printer. Visit [hp.com/recycle](http://hp.com/recycle) to see how to participate and for HP Planet Partners program availability; program may not be available in your area. Where this program is not available, and for other consumables not included in the program, consult your local waste authorities on appropriate disposal.

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